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## BONDED STRUCTURE USING REACTED BOROSILICATE MIXTURE

## ABSTRACT OF THE DISCLOSURE

Environmental sensors and other bodies, together with associated lead wires, are mounted to a oxidizable substrate for high temperature applications by means of a reacted borosilicate mixture (RBM) that secures the body relative to the substrate via of an oxide interface formed between the RBM and substrate during a high temperature reaction process. An oxide interface is also formed with oxidizable bodies to provide further mounting strength. The RBM is a  $B_2O_3$ -SiO $_2$  mixture, with the  $B_2O_3$  portion a function of the reaction temperature and desired bonding strength and viscosity.